



Operation and Maintenance Manual for the HW 200 Rework System

P/N 5050-0519, Rev B

	Voltage	Part Number
HW 200 HEATWISE™ System	115 VAC	8007-0407
HW 200 HEATWISE™ System	230 VAC	8007-0408



(Shown with optional TD-100 and MT-100 Handpieces)

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Introduction

The HW 200 is a dual channel power supply that is capable of powering any combination of TD-100 Thermo-Drive Soldering Irons and MT-100 MiniTweezers (both sold separately). Each channel can be controlled separately and are active simultaneously. The system uses Power Modules to control the performance level of the attached handpieces and a wide range of Power Modules are available. Power Modules are clearly visible from a distance so you can tell what performance level operators are using for quick and easy process verification. The system also comes standard with Auto-Setback and Auto-Off functions to preserve tip life.

Specifications

Specification	HW 200
Power Requirements	97-127 VAC 50/60 Hz, 150 W Max or 197-253 VAC 50/60 Hz, 150 W Max
Dimensions	184mm H x 107mm W x 122mm D (7.25" H x 4.2" W x 4.8" D)
Weight	3.8 Kgs (8.3 lbs)
Tip to Ground Resistance	< 2 Ohms
Temperature Stability	Within +/- 5 °C (9 °F), idle tip temperature
Absolute Temperature Accuracy	N/A
Performance Level Range	260 °C - 454 °C (500 °F – 850 °F) Available Power Module Performance Levels: 5, 5.5, 6, 6.5, 7, 7.5, 8, & 8.5

Environmental Requirements

Ambient Operating Temperature: 0 °C to 50 °C (32 °F to 120 °F)
Storage Temperature: -20 °C to 75 °C (-4 °F to 170 °F)
95% Humidity, non-condensing max.

Electrical Specifications

1.3 Amp 115 VAC, 60 Hz Max OR .7 Amp, 230 VAC, 50 Hz Max
Fuse: 2 Amp, SloBlo 115 V System
1 Amp TimeBlo, 230 V System

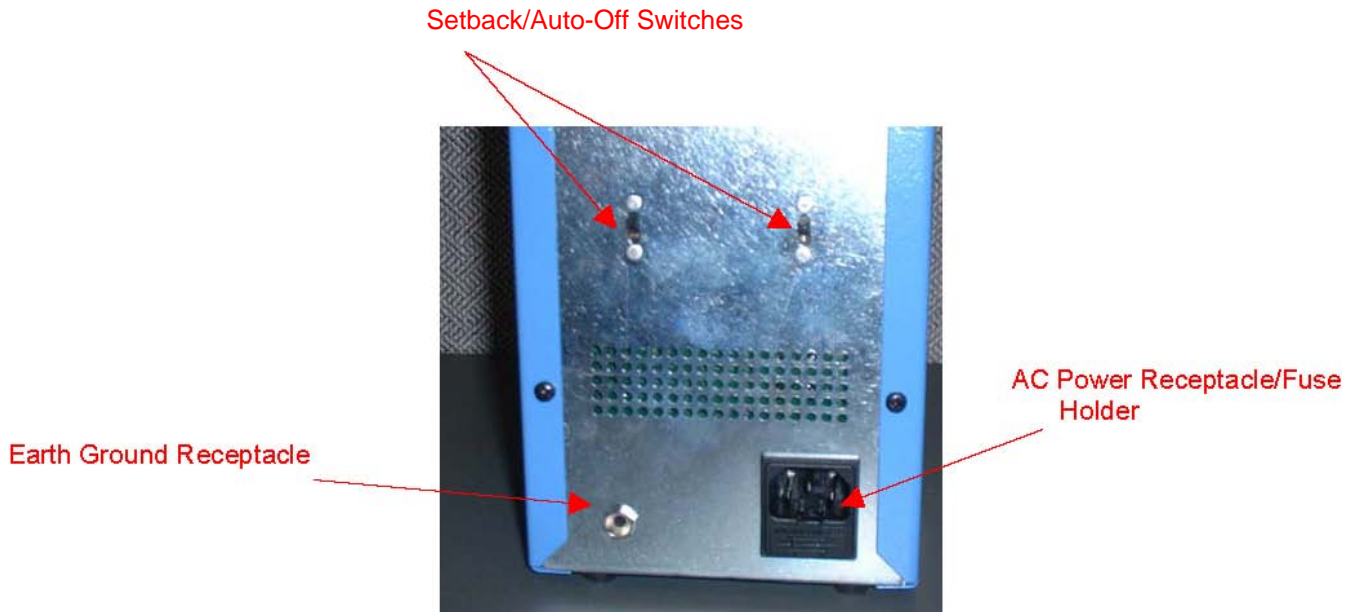
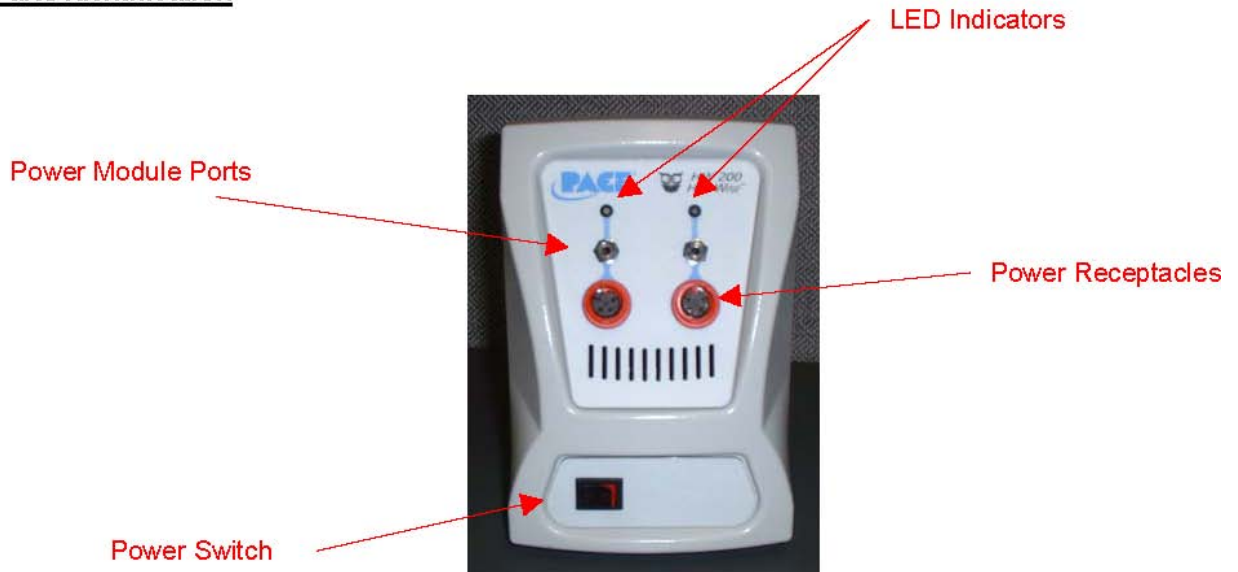
Applicable Regulations

The HW 200 system is available in either 115 VAC or 230 VAC versions, which incorporate a highly responsive, closed loop control system providing up to 150 Watts of total output power. The 230 VAC version system bears the CE Conformity Marking, which assures the user that it conforms to EMC 89/336/EEC.

The 115 VAC version systems conform to FCC Emission Control Standard, Title 47, Subpart B, Class

A. This standard is designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment.

Parts Identification



Safety

Safety Guidelines

The following are safety precautions that personnel must understand and follow when using or servicing this product.

1. **POTENTIAL SHOCK HAZARD** - Repair procedures on PACE products should be performed by Qualified Service Personnel only. Line voltage parts may be exposed when the equipment is disassembled. Service personnel must avoid contact with these parts when troubleshooting the product.
2. To prevent personnel injury, adhere to safety guidelines in accordance with OSHA and other applicable safety standards.
3. Heater Cartridge Tips are hot when the handpiece is powered on and for a period of time after power off. **DO NOT** touch the cartridge. Severe burns may result.
4. PACE Tip & Tool Stands and handpiece cubbies are designed specifically for use with the associated handpiece and houses it in a manner that protects the user from accidental burns. Always store the handpiece in its holder. Be sure to place the handpiece in its holder after use and allow for cooling before storing.
5. Always use PACE systems in a well ventilated area. A fume extraction system such as those available from PACE are highly recommended to help protect personnel from solder flux fumes.
6. Exercise proper precautions when using chemicals (e.g., solder paste). Refer to the Material Safety Data Sheet (MSDS) supplied with each chemical and adhere to all safety precautions recommended by the manufacturer.

System Set-Up

Set up the HW 200 system using the following steps and associated images.

1. Store the shipping container in a convenient location. Reuse of the **On/Off** container will prevent damage if you store or ship your system(s). **Switch**
2. Place the Power Switch in the "OFF" or "0" position.



Mounting Options

1. The HW 200 can be placed directly
2. The HW 200 can also be placed inside the optional Tool Chest.

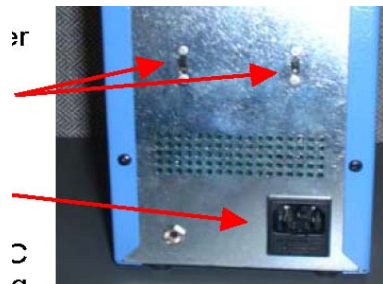
System Power Up

1. Insert the female end of the power cord into the AC Power Receptacle on the rear panel of the power source.
2. Plug the prong end (male end) of the power cord into an appropriate 3 wire grounded AC supply receptacle.

Setback/Auto-

Off

AC Power Inlet



CAUTION: To insure operator and ESD/EOS safety, the AC

power supply receptacle must be checked for proper grounding before initial operation.

NOTE: Ensure that the system is placed in a well-ventilated area. Fume extraction equipment is recommended when melting solder or heating flux or flux containing solders.

Handpieces

The HW 200 can be used with any combination of TD-100 ThermoDrive Soldering Irons and MT-100 MiniTweezers. These handpieces are purchased separately. The part number for the TD 100 with Tip & Tool stand is 6993-0242-P1 and the part number for the MT-100 with Tip & Tool stand is 6993-0243-P1.

Handpiece Tip & Tool Stands

Adjusting the Angle of the Cubby

Thumb Screw

The Tip & Tool Stand is usually placed on the workbench next to the power source.

Adjusting the Angle of the Cubby

The angle of the TD-100 Cubby may be adjusted by loosening the angle thumb screw slightly, adjusting the cubby to the desired angle, and tightening the thumb screw.

The MT-100 Cubby is not adjustable.

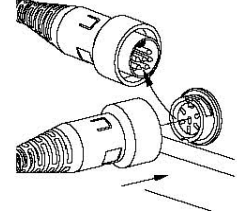


Handpiece Connection

Notice that the handpiece connectors on the HW 200 are red. Only plug in handpieces that have the red connector.

To connect the handpiece to the power supply, refer to the figure to the right. Connect the handpiece connector plug into the Power Receptacle in the following manner.

1. Align guide on the connector with slot on power receptacle.



The MT-100 Cubby is not adjustable.

Handpiece Connection

Notice that the handpiece connectors on the HW 200 are red. handpieces that have the red connector.

following manner.

1. 1. Align guide on the connector with slot on power receptacle.
2. 2. Insert connector into power receptacle.
3. 3. Turn the connector housing clockwise to lock in place.

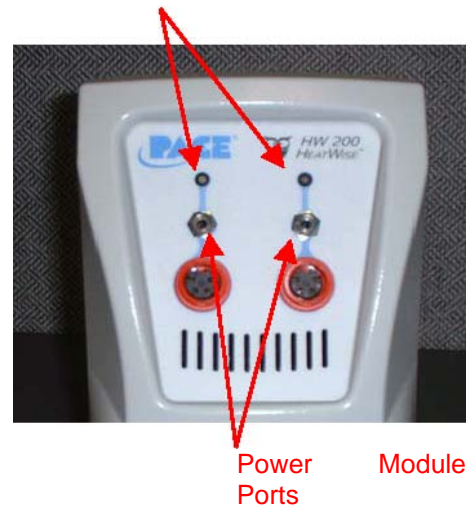
LED Indicators

Operation of the HW 200 HeatWise System

The HW 200 requires the use of a Power Module. The Power Module selects the desired heat/performance level for operation. The HW 200 comes standard with two #7 Power Modules. Additional Power Modules are available in performance levels of 5, 5.5, 6, 6.5, 7.5, 8, and 8.5. Please refer to the Accessory Section for Power Module part numbers. A heat level of 5 corresponds to a nominal temperature of 500 °F; a heat level of 6.5 corresponds to a nominal temperature of 650 °F, etc. Actual temperatures may vary slightly due to tip geometry.

Verify the following:

- a) Power cord connection between an appropriate AC supply receptacle and the power source.



- b) Handpiece connection to the power source.
- c) Desired Power Module is installed.

If the power is turned on while a Power Module is not installed, or if the Power Module is removed during operation, the system will turn itself off and the LED indicator light on the front panel will turn red.

To operate the unit, please make sure the set-up procedure has been followed. Then follow the procedure below.

1. 1. If using the TD-100 handpiece, make sure the desired Tip Cartridge is installed. If using the MT-100, make sure the desired pair of tips are installed.
2. 2. Install the desired Power Module into the Power Port on the front of the unit that corresponds to the appropriate handpiece channel.
3. 3. The LED indicator will turn amber while the tip(s) is(are) heating to the desired

performance level.

4. 4. Once the tip has reached the desired level, the LED indicator will turn green and the system is ready to use.

To preserve tip life and save energy, the HW 200 system comes standard with Auto-Setback and Auto-Off Features. These are pre-programmed for 30 minute Auto-Setback and 30 minute Auto-Off, which can be turned off by the switch on the back of the unit. If the handpiece has not been used for 30 minutes, the channel will enter setback mode, the performance level will be adjusted to 3.5 and the LED will blink amber. To exit Setback mode, place the tip in the sponge to load it thermally or turn the Power Switch OFF ("0") and then back ON ("1"). After another 30 minute period of inactivity the channel will turn off and the LED will turn off. To exit Auto-Off mode, cycle the system power. The Setback/Auto-Off feature can be turned off for each channel individually. Refer to the System Power Up Section for the location of each switch. As received from the factory, this feature is enabled.

Packing Contents

Description	Part Numbers
HW 200 Power Supply	7008-0255-01 (120 volt version) 7008-0255-02 (230 volt version)
Power Module 7 (2)	1207-0362-05-P1
Power Cord	1332-0094 (120 volt version) 1332-0093 (230 volt version)
Hot Grip Removal Pad	1100-0307-P1
CD Manual	CD5050-0459

Replacement Power Modules

Description

Power Modules

5/Green 5.5/Blue 6/Orange 6.5/Gold 7/Red 7.5/Purple 8/Black 8.5/Silver
PACE Part Number

1207-0362-01-P1 1207-0362-02-P1 1207-0362-03-P-1 1207-0362-04-P1 1207-0362-05-P1
 1207-0362-06-P1 1207-0362-07-P1 1207-0362-08-P1

Corrective Maintenance

Handpieces

Please refer to the respective handpiece manual for the maintenance procedures.

Handpiece/ System	TW/HW	MTS
PS 90		x
SX 70/80		x
TT 65		x
TP 65		x

TJ 70/80		x
TD 100	x	x
MT 100	x	x

Power Source

Refer to the table below. Most malfunctions are simple and easy to correct.

Symptom	Probable Cause	Solution
No power to system	Blown Fuse	Replace the fuse (located in the AC Receptacle Fuse Holder) with one of the same rated value.
Handpiece will not heat	Defective Heater	Change Tip Cartridge
	Power Source Malfunction	Contact PACE

Contact Information

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